

Work Order ID 88120

Thursday, July 26, 2012 1:20:57 PM

88120

Page 1

Item ID: D350-578-015 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bearpaw
 Start Date: 7/26/2012 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 8/17/2012 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MF Date: 2012-27 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9616	REV A

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D350-578-015 CHG001								
160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.00							
Quality Control									

DAS 16 9 35 12/25 JB

12/25 MLT 12-9-25

DAS 16 9 35 12/25

XL

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>					
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Doc/Data <input type="checkbox"/>											
Equip/Tooling <input type="checkbox"/>											
Operator <input type="checkbox"/>											
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Setup <input type="checkbox"/>											
Other <input type="checkbox"/>											
Process <input type="checkbox"/>											
Supplier <input type="checkbox"/>											
Training <input type="checkbox"/>											
Unapproved <input type="checkbox"/>											
FAULT CATEGORY											
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88120

Page 2

Item ID: D350-578-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Bearpaw

Stop ***NS2***

Start Date: 7/26/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/17/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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180

0.00

180

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-578-015 Location: _____

190

0.00

190

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

6/14/25 ①

12/19/25

mf 12-09-25

NCR: Yes / No

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Picklist Print

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Page 1

Work Order ID: 88120

Parent Item: D350-578-015

Parent Item Name: Bearpaw

Start Date: 7/26/2012

Required Date: 8/17/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV: A NEW ISSUE 12-07-25 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2274 Radius Block		Manufactured	No				Each	42.0000		86825	13		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST009		42							
				86348		42							
D2529 Washer		Manufactured	No				Each	474.0000		86909	20		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST010		474							
				79485		18							
				86909		456							
D2432-3 206 (24") Bearpaw		Manufactured	No				Each	0.0000		88739			
D40115U Clamp, Short		Manufactured	No				Each	5.0000		88738	20		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST460		5							
				83163		5							
D4012-1 Cushion		Manufactured	No				Each	18.0000		88737	20	12/09/25	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST459		10							
				83165		10							
				ST460		8							
				69840		5							
				73299		3							

NCR: Yes / No

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Picklist Print

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Page 2

Work Order ID: 88120

Parent Item: D350-578-015

Parent Item Name: Bearpaw

Start Date: 7/26/2012

Required Date: 8/17/2012

Start Qty: 1.00

Required Qty: 1.00

AN4-20A
Bolt

Purchased

No

Each 498.0000

12 20

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
GA	50	
116419	50	
ST357	288	
122416	288	
ST359	160	
117514	51	
121060	1	
121541	108	

122416

AN960JD416
Washer

NAS1149D0463J

Purchased

No

Each 29.0000

12 20

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST351	29	
116289	8	
119097	21	

MS21042L4
Nut

Purchased

No

Each 6,314.0000

12 20 12/09/25

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
314	5000	
122452	5000	
ST300	1314	
104248	1	
116823	8	
119075	116	
121011	193	
121444	996	

122452

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Shop Packet Print

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NCR: Yes / No

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REFERENCE ONLY

4.0 PARTS LIST

QTY -015	QTY -017	PART NUMBER	DESCRIPTION
		D350-578-015	BEARPAW INSTALLATION
		D350-578-017	BEARPAW INSTALLATION (No Pockets)
12	12	D2274	RADIUS BLOCK
12	12	D2529	WASHER
2		D2432-3	BEARPAW
6	6	D4011-1	CLAMP
6	6	D4012-1	CUSHION
	2	D4297-3	BEARPAW
12	12	AN4-20A	BOLT
12	12	AN960JD416	WASHER (NAS1149D0463J)
12	12	MS21042L4	NUT

5.0 WEIGHT AND BALANCE

INSTALLATION	WEIGHT	LATERAL		LONGITUDINAL	
		ARM	MOMENT	ARM	MOMENT
D350-578-015 Bearpaw installation	13.8 lb 6.26 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	157.0 in 3.99 m	2167 in-lb 24.98 m-kg
D350-578-017 Bearpaw installation (No pockets)	18.6 lb 8.44 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	157.0 in 3.99 m	2920 in-lb 33.68 m-kg

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 12.05.17
CERT. NO.: SH93-4
ISSUE NO.: 8

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	<i>97</i>	DRAWING NO.	REV. A
MFG. APPR.	NA	DSI 9616	SHEET 3 OF 3
APPROVED	<i>149</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BEARPAW INSTALLATION	NTS
DATE	12.05.17	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	